PROFORMA INVOICE

Invoice No
Date : 09.1

EXPORTER :

Haraççı Mat

CONSIGNEE :

ERBIL – IRAQ

No	Description	QUANTITY	UNIT PRICE USD	AMOUNT USD
1-	FULL AUTOMATIC WET TOWEL CONVERTING MACHINE Model No : OYM 2025 – 6 HS Code : 8451.80.80.00.00	1 PCS	35.000,00	35.000,00
2-	FULL AUTOMATIC FLOWPACKING MACHINE Model No : OYM 60X100 HS Code : 8422.40.00.00.00	1 PCS	40.000,00	40.000,00
3-	AUTOMATIC PLASTIC LID APPLICATOR Model No : OYM 2530-8 HS Code : 8422.90.90.00.19	1 PCS	20.000,00	20.000,00
4-	WATER TREATMENT SYSTEM & EQUIPMENTS Model No : OYM 2012 HS Code : 8421.21.00.00.00	1 PCS	2.500,00	2.500,00
5-	1250 LT. STAINLESS STEEL SOLUTION MIXER TANK HS Code : 8479.82.00.00.00	1 PCS	1.500,00	1.500,00
6-	1250 LT. STAINLESS STEEL SOLUTION STORAGE TANK HS Code : 7309.00.30.00.12	1 PCS	1.000,00	1.000,00
				100'000.00 USD

TOTAL AMOUNT

Say only " One Hundred Thousand US DOLLARS "

WE CERTIFY THAT THIS INVOICE IS AUTHENTIC , THE ONLY ONE ISSUED BY US FOR THE GOODS HEREIN DESCRIBED THE GOODS MENTIONED IN THE INVOICE IS/ARE EXPORTED BY

GOODS ARE OF TURKISH ORIGIN

Delivery Method : EXW ISTANBUL
Delivery Terms : 90 DAYS
Guarantee Terms : 2 YEARS (24 MONTHS)

Payment Terms : 100 % - 100.000,00 USD PAYMENT ORDER TIME AS ADVANCE PAYMENT AT THE DATE 09.11.2020

BANK ACCOUNT

BANK	: **GARANTİ BANKASI BBVA**
BRANCH	: **ATEŞTUĞLA**
BRANCH CODE	: **1483**
SWIFT CODE	: **TGBATRISXXX**
USD IBAN NO	: **TR24-0006-2001-4830-0009-0966-15**
ACCOUNT HOLDER	: **ALPASYA MAKİNA AMB. PAK. SAN. VE TİC. LTD. ŞTİ**

Purchase and Sale Contract No. 0045/2020

09 NOVEMBER , 2020

A company ALPASYA MAKİNA AMB. PAK. SAN. VE TİC. LTD. ŞTİ , located in Turkey, with legal address at Haraççı Mah. Madalya Sk. No:3 , 34281 Arnavutköy – İstanbul, Turkey, hereinafter referred to as the "Seller", represented by general director Mr. METİN ÖZYILMAZ, **acting on the basis of the Charter, on the one hand, and a company BAA COMPANY ( ) located in** IRAQ , **with legal address at ERBIL - IRAO . hereinafter referred to as the** "Buyer", **represented by chairman of the board Mr.** I **acting on the basis of the Charter, on the other hand, hereinafter both collectively referred to as the** "Parties" **while each individually as the** "Party",**by expressing their own free will, without mistake, fraud or duress, hereby enter into this Purchase and Sale Contract No. 0045/2020, hereinafter referred to as the** "Contract", **on the following:**

1.Subject of the Contract

1.1. Under this Contract the Seller undertakes the obligation to sell to the together and including all necessary units and equipments which meets all EU (European Union) directories requests and consists of the following items of equipments of full automatic wet towel machinery line for two (2) years of maintenance of equipment, hereinafter referred to as the "Equipment":

No	Description	QUANTITY	UNIT PRICE USD	AMOUNT USD
1-	**FULL AUTOMATIC WET TOWEL CONVERTING MACHINE** **Model No : OYM 2025 – 6** **HS Code : 8451.80.80.00.00**	**1 PCS**	**35.000,00**	**35.000,00**
2-	**FULL AUTOMATIC FLOWPACKING MACHINE** **Model No : OYM 60X100** **HS Code : 8422.40.00.00.00**	**1 PCS**	**40.000,00**	**40.000,00**
3-	**AUTOMATIC PLASTIC LID APPLICATOR** **Model No : OYM 2530-8** **HS Code : 8422.90.90.00.19**	**1 PCS**	**20.000,00**	**20.000,00**
4-	**WATER TREATMENT SYSTEM & EQUIPMENTS** **Model No : OYM 2012** **HS Code : 8421.21.00.00.00**	**1 PCS**	**2.500,00**	**2.500,00**
5-	**1250 LT. STAINLESS STEEL SOLUTION MIXER TANK** **HS Code : 8479.82.00.00.00**	**1 PCS**	**1.500,00**	**1.500,00**
6-	**1250 LT. STAINLESS STEEL SOLUTION STORAGE TANK** **HS Code : 7309.00.30.00.12**	**1 PCS**	**1.000,00**	**1.000,00**

1.1.1. The total price of all machineries & units & equipments is **USD 100.000,00** (One Hundred Thousand 00/100 USD)

1.1.2. The set of spare parts for 2 (two) years of maintenance of Equipment. The list of the set of spare parts is specified in Annex 1 (Technical Specifications of Equipment) attached herein, which is an integral part of the Contract.

The general director

The chairman of the board

2. Total Price of the Contract

2.1. The Parties agree that the total price of the Equipment delivered under the present Contract is **USD 100.000,00** (One Hundred Thousand 00/100 USD), hereinafter referred to as the **"Contract Price"**. The cost of export packing of the Equipment is included into the Contract Price.

2.2. The currency of the payments under this Contract is **USD**

3. Delivery terms

3.1. The Seller shall deliver to the Buyer the Equipment within **Ninety (90)** calendar days from the day of the receiving **100% - 100.000,00 USD** advance payment (One Hundred Thousand 00/100 USD) *.In case the seller fails to deliver the machines at fixed date according to the contract ; the seller has an obligation to pay %0,5 of the total amount per each week delay.*

3.2. All delivery designations are **INCOTERMS 2010.** The Equipment shall be delivered **EXW ISTANBUL** .The term **EXW** used herein is modified from the **INCOTERMS 2010** definition to mean **EXW** with Buyer is responsible for transportation costs at seller's risk and expense till it's factory.

4. Terms of payment

4.1. The Parties agree that the Contract Price shall be paid in accordance with the following payment procedure:

4.1.1. In amount of **100 % - USD 100`000.00** ( One Hunrded Thousand 00/100 USD ) shall be paid by the Buyer to the Seller`s account mentioned in the Paragraph 12 (Legal addresses and signatures of the Parties) of the Contract as an advance payment at contract signing date **(09.11.2020)**

4.2. All charges connected with transfer of money under the present Contract shall be paid by both Parties. *All bank charges and commissions of correspondent banks associated with performance of this Contract within the territory of **IRAQ** shall be settled by the Buyer and all such payments born outside **IRAQ** shall be settled by the Seller.*

5. Guarantee (Warranty)

5.1. The Seller warrants that the Equipment delivered by Seller will be (a) free of any claims of any nature, including without limitation title claims; (b) new, not used, rebuilt or made of refurbished material unless approved in writing by Buyer (only high-quality materials will used for manufacture of the Equipment); (b) free from all defects in design, workmanship and material; (c) fit for the particular purpose for which the Equipment is intended; and (e) provided in strict accordance with all specifications, drawings, designs, descriptions or other requirements approved or adopted by Buyer. Seller further warrants that all services will be performed in a competent and professional manner in accordance with the highest standards and best practices of the industry.

The general director

The chairman of the board

5.2. The foregoing warranties shall apply for a period of: (a) twenty four (24) months from the Date of Installation of the Equipment - for all mechanical parts of the Equipment.

In all other cases the warranty shall apply for twenty four (24) months from performance of the technical service, maintenance and repair of the Equipment, or such longer period of time as customarily provided by Seller or manufacturer, plus delays such as those due to non conforming spare parts and services.

5.3. If any of the units or spare parts of the Equipment and/or services are found to be defective or otherwise not in conformity with the warranties in this Paragraph 5 of the Contract during the warranty period, then, Buyer at its option and sole discretion and at Seller's expense may: (a) require Seller to inspect, remove, reinstall, ship and repair or replace/re perform nonconforming units or spare parts of the Equipment and/or services with units or spare parts of the Equipment and/or services that conform to all requirements of this Contract; (b) take such actions as may be required to cure all defects and/or bring the units or spare parts of the Equipment and/or services into conformity with all requirements of this Contract, in which event all related costs and expenses (including, but not limited to, material, labor and handling costs and any required re performance of value added machining or other service) and other reasonable charges shall be for Seller's account; and/or (c) reject and return all or any of such units or spare parts of the Equipment. Any repaired or replaced units or spare parts of the Equipment or re performed services shall carry warranties on the same terms as set forth above, with the warranty period being the greater of the original unexpired warranty or twenty four (24) months after repair or replacement.

5.4. The Seller warrants that the maximum time of repair of the Equipment shall be seven (7) calendar days from the arriving of Seller`s maintenance team or Seller`s technician to the site (factory) of the Buyer. The Seller warrants that the maximum time of delivery of any spare part of the Equipment shall be five (5) business days from the date of Buyer`s order. *The term of Seller's reaction after receiving the claim from the Buyer (maintenance team) is maximum 10 days (negative visa conditions excluded). The seller hereby and confirms to keep these terms straight and if the seller fails to react within these above mentioned dates is obligated to give the required spare parts free.*

5.5. In case of replacement of spare parts of the equipment, the defective spare parts of the Equipment shall become the property of the Seller who can return them back at his own expense, but only after delivery of the new spare parts of the Equipment to the Buyer in exchange.

6. Installation, technical training of the Buyer`s personnel, technical service, maintenance and repair of the Equipment

6.1. The Seller shall conduct the installation of the Equipment at the site (factory) of the Buyer, as well as the Seller shall provide the technical training of the Buyer`s personnel by Seller`s specialist (technician) and technical service, maintenance and repair of the Equipment by Seller`s specialist (technician) or

Seller`s maintenance team. The Seller shall also provide all spare parts, which are necessary for the **installation,** technical service, maintenance and repair of the Equipment.

6.2. The duration of the installation, starting-up and adjustment of the Equipment at the site (factory) of the Buyer as well as duration of the technical training of Buyer`s personnel provided by the Seller shall be up to TEN (10) calendar days. The installation, starting-up and adjustment of the Equipment at the site (factory) of the Buyer and the technical training of Buyer`s personnel at the site (factory) of the Buyer shall be performed by the Seller free of charge. The Buyer shall cover the cost of round trip flight tickets and accommodation in connection with the arrival of the Seller`s technicians to the site (factory) of the Buyer in order to conduct the installation of the Equipment and the technical training of Buyer`s personnel.

6.3. The Seller shall provide any further **after warranty period** technical service, maintenance and repair of the installed Equipment by Seller`s maintenance team or Seller`s technician upon the written request of the Buyer. The Parties agree that the fixed price of the technical service of Equipment shall be USD 150 (one hundred fifty USD / day). The duration of the technical service of Equipment shall be three (3) days from the arriving of Seller`s maintenance team or Seller`s technician to the site (factory) of the Buyer. The Buyer shall cover the cost of round trip flight tickets and accommodation in connection with the arrival of the Seller`s technicians to the site (factory) of the Buyer in order to conduct the technical service of the installed Equipment.
Upon receipt of the written request of the Buyer the Seller shall designate the date of technical service, maintenance or repair and inform the Buyer about this date in writing. The Seller shall reply within forty eight (48) hours to all Buyer`s requests (orders) made by email. The Buyer shall buy the round trip flight tickets for Seller`s technicians in advance. The Seller shall be obligated to organize the arrival of the Seller`s technicians to the site (factory) of the Buyer within three (3) business days, excluding legal holidays and national-religious holidays, from date of confirmation of the flight tickets.

7. Technical documentation

7.1. The Seller together with the Equipment shall deliver the following documentation:
7.1.1. The technical description of the construction of the Equipment and the passport on machines and electrical equipment of the Equipment.
7.1.2. Instructions on installation, test and operation of the Equipment, the scheme greasing etc.
7.2. The documentation should be issued in English. All explanatory notes on drawings should be executed in English.
7.3. The documentation should be enclosed in packing of the Equipment in waterproof packing.

The general director

/Metin Örnekmen/

The chairman of the board

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8. Packing and Marking of the Equipment

8.1. The Equipment should be supplied, **CE conformity marked** and packed in an export purposes packing, which is to be suitable for the Equipment dispatched.

8.2. The packing should protect the Equipment from all kinds of damages and corrosion while transportation by sea, train, truck or mixed transportation, including several re-loading on the way and storage up to 2 months.

8.3. The Seller is obliged to produce a detailed packing list for each shipping unit of the Equipment, in which the following is indicated:

8.3.1. name of the units of the Equipment;
8.3.2. number of pieces of the Equipment;
8.3.3. number of the units of the Equipment according to the catalogue or the number of drawing;
8.3.4. net weight of the units of the Equipment;
8.3.5. gross weight of the units of the Equipment;
8.3.6. Contract number.

8.4. One copy of the packing list of the Equipment in a waterproof envelope shall be put into a case/box and one copy shall be fastened to the outer wall of the case/box.

8.5. Packing units of the load are marked on two side walls.

8.6. On each unit of the load (the Equipment), there should be the following messages written in English in an indelible paint:

8.6.1. Contract number;
8.6.2. Seller;
8.6.3. Buyer, address and postal code;
8.6.4. The unit number.

8.7. The boxes shall be numbered with small numbers, with the numerator used as an ordinal number and the denominator – the total number of cases/boxes.

8.8. The Seller bears responsibility for proper quality of packaging, conservation and marking of the Equipment.

9. Consignee and Shipping Conditions

9.1. The delivery of the Equipment to the Buyer is carried out due to the Seller by means of seaway transportation . ***Terms of delivery is EXW ISTANBUL***

9.2. Seller must declare and deliver to the Buyer the documents listed below:

9.2.1. Original Commercial Invoice (3 pieces);
9.2.2. Original Packing List (3 pieces);
9.2.3. Certificate Of Origin (1 piece);
9.2.4. Bill Of Lading or CMR (1 piece);
9.2.5. CE declaration of Conformity (1 piece);

The general director

The chairman of the board

9.2.6. Guarantee Certificate (1 piece);
9.2.7. Certificate Of Conformity (3 pieces);
9.2.8. Freight Insurance policy (if asked & paid by the Buyer);
9.2.9. Technical documentation for each unit of the Equipment, which shall be delivered in English.

9.3. The Buyer under this Contract is **ERBIL - IRAQ** located in **IRAQ** , with legal address at

9.4. The Buyer`s representative shall have the right, prior to the transfer of the Equipment to the Buyer`s carrier, to check whether the Equipment and the documents accompanying the Equipment comply with the conditions of this Contract, and the Seller must provide the Buyer`s representative with proper opportunities for carrying out such a check. The Seller hereby undertakes the obligation and guarantees that the documents accompanying the Equipment will be in strict compliance with the provisions of the Contract. Each item of the Equipment must be accompanied by a quality certificate of the manufacturer, commercial invoice and the packaging list according to provisions of Clauses 8.3., 8.4., 8.6. and 10.2. of the Contract.
9.5. The Buyer shall be entitled, within thirty (30) days of the date of arrival of the Equipment in the site (factory) of the Buyer, to present to the Seller a claim regarding non-compliance of completing units of machine or any evident defects of the Equipment. The Buyer cannot claim any damages after thirty (30) days of the date of arrival of the Equipment and cannot delay the payment on the above grounds.

10. Arbitration

10.1. The Parties agree that the Parties shall attempt to resolve any discrepancy or dispute arising out of or relating to this Contract through negotiations between the authorized representatives of the Parties, who have authority to settle the same.
10.2. If the matter is not resolved by negotiation within thirty (30) days of receipt of a written 'invitation to negotiate', the dispute may be referred by any Party to arbitration to the Arbitration Institute of the Stockholm Chamber of Commerce (SCC).
10.3. Any dispute, controversy or claim arising out of or in connection with this Contract, or the breach, termination or invalidity thereof, shall be finally settled by arbitration in accordance with the Arbitration Rules of the Arbitration Institute of the Stockholm Chamber of Commerce.
10.4. The arbitral tribunal shall be composed of three (3) arbitrators, each Party shall appoint one arbitrator and so appointed two arbitrators shall appoint the third arbitrator.
The seat of arbitration shall be Stockholm, Sweden.
The language to be used in the arbitral proceedings shall be English.
10.5. This Contract shall be governed by the United Nations Convention on Contracts for the International Sale of Goods (Vienna, 11 April 1980).

The general director

The chairman of the board

11. Other terms

11.1. Amendments or supplements to this Contract can be made and will come into effect only if certified by a written agreement of the Parties. All amendments or supplements to this Contract can be made by means of facsimile communication. Both Parties should exchange the original copies of the Contract and amendments or supplements to this Contract within seven (7) days following up the fax communication. The Parties agree that the Contract and all amendments or supplements to this Contract made by means of facsimile communication shall have legal effect.

11.2.All notifications or warnings concerning this Contract will be in effect only if performed in writing and submitted to the other Party against a signature or sent to the legal addresses of the Parties by registered mail with receipt notice.

11.3. This Contract shall enter into force upon signature by both Parties and shall be valid till complete fulfillment of the obligations by both Parties.

11.4. This Contract is executed on eight (8) pages in English. The Contract is signed in *3 (three)* equal originals – one for each Party and *also for 3rd party in case.*

11.5. The Buyer is entitled to terminate the Contract unilaterally by sending written notice to the Seller within fifteen (15) days prior to the date of termination if the Seller fails to produce the Equipment in due time, which is stipulated in Clause 3.1. of the Contract.

In such case the Seller shall refund to the Buyer the part of the Contract Price mentioned in Clause 4.1.1. of the Contract within ten (10) business days from the date of early termination of the Contract by the Buyer.

The general director

The chairman of the board

12. Legal address and signatures of the Parties

SELLER

BUYER

ERBIL – IRAQ

The general director

The chairman of the board

Annex 1 to the Purchase and Sale Contract No. 0045 /2020

Technical Specifications of Equipment

09 NOVEMBER , 2020

A company **ALPASYA MAKİNA AMB. PAK. SAN. VE TİC. LTD. ŞTİ , located in Turkey, with legal address at Haraççı Mah. Madalya Sk. No:3 , 34281 Arnavutköy - İstanbul, Turkey, hereinafter referred to as the "Seller", represented by general director Mr. METİN ÖZYILMAZ, acting on the basis of the Charter, on the one hand, and a company BAA COMPANY ( ) ,located in IRAQ , with legal address at ERBIL – IRAQ , hereinafter referred to as the "Buyer", represented by general director Bakhtyar Anwar Ahmed , acting on the basis of the Charter, on the other hand, hereby enter into this Annex 1 to the Purchase and Sale Contract No. 0045/2020 on the following :**

FULL AUTOMATIC WET TOWEL MACHINERY LINE (6 ROLLS)

I. Initial Data

Product	1. Wet Towel
Type of folding	Z – folding (new converting system)
Unfolded wipe length	Min. 100 mm – Max. 230 mm
Folded wipe width	Min. 60 mm – Max.160 mm
Packaging material	Heat sealable
Approx. Production speed (CAPACITY)	1. Wet Towel (72 Wipes) **Max. 55 packs / min**

* To be confirmed after checking original film, volume and product characteristics. Final production will depend on product behaviour, film characteristics, continuous feed of product to machine, utilities consistency and proper maintenance and handling of machine from operator.

II. Equipment description

1.FULL AUTOMATIC WET TOWEL CONVERTING MACHINE

MODEL NO : OYM 2025-6

Machine Specifications

- ***6 Lanes Sliced Roll System+6 Rolls in reserve***
- ***Automatic Nonwoven Roll Connection+Metal detector system***
- Full automatic operation, continuous performance and high productivity
- Less human force and residue
- Advanced level of safety and hygiene
- Easy and fast change between different product types
- Various types of folding and product size options
- Upgradable modular design in order to meet the increasing demands in the future
- Easy operable and user friendly

The general director

The general director

signature

Our company, aiming to address customer needs with its rich product range, continues its collaboration with manufacturing companies with the constant advanced technology and customer satisfaction approach by noticing the needs of the sector. Our company, always considering the customer demands, establishes turn-key premises ready for manufacturing based on the demands of yours, our valuable customers.

General Specifications

- All conveyor belts are anti-bacterial and compliant with hygienic product transfer
- Main structure is CHROME -U- brand steel
- All product contact surfaces are 304L CrNi stainless steel
- Mobil start-stop button
- Visual and audible warning system
- Operator authentication via PLC
- Threaded hemming and adjustment groups (6 sets)
- Rubber roll nonwoven draft system
- Coil opening and stretching system with Servo motor
- Nonwoven tracking sensors
- Air pressure tracking sensors
- Dripping style dampening system for shouting out nonwoven with metal tape
- Stainless dosing pump (precise basis weight adjustment) - / + 3 gr.
- *Servo Motor drawing system*
- Double blade cutting unit (silent and precise cutting)
- Sheet number / Package : 30 - 120 (adjustable sheet number)
- Special port for connecting to internet for troubleshooting by Ozyilmaz technicians.

Electrical Specifications

Machine Voltage	:	80V AC
Machine power	:	15 KW
Machine electricity current	:	8.4 A
Frequency	:	50 Hz -60 Hz

Note: PLCs,touch screens , inverters, Motors and Servomotors are SCHNEIDER brand

Technical Specifications

Line Number	:	6 in operation+ 6 in reserve
Operation Type	:	Automatic full servo
Operation Systems	:	*Electronic, Pneumatic*
Power	:	380 V, 50 Hz, 3 PH, 6 Kw
Remote Syste	:	Electronic PLC

Non-vacuum mechanical folding

Productivity	:	over 95%
Coil Change Waste	:	2-3 Cutting
Start-Up Waste	:	15 cuts until the line is wet
Machine Capacity (package)	:	55-60 package/minute
Dampening Accuracy	:	-/+ 3 gr.

Nonw. Width	:	Min. 60 mm – Max. 160 mm (folded)
Nonw. Size	:	Min. 100 mm – Max. 230 mm (unfolded)

The general director

The general director

signature/sea

Nonw Roll width	:	Min. 170 mm – Max. 300 mm
Raw Material Base Weight	:	Min 30 gsm – Max. 55 gsm
Roll Width	:	SLICED ROLL SYSTEM
Max. Jumbo Coil Width	:	22 cm
Max. Roll Diameter	:	130 cm
Core Diameter	:	76 mm
Machine Direction	:	STANDARD

NOTE: All parts of machine equipped with coverings including front side of folding / wetting section, stacking / cutting section and wipe transfering section to packaging.

Note: PLCs,touch screens , inverters, Motors and Servomotors are SCHNEIDER brand

2. FULL AUTOMATIC FLOWPACKING MACHINE

Model No : OYM 60 X 100

TECHNICAL DETAILS

- Double labelling units(label sensors are able so sense transparent labels)
- Ironing system from both sides upper and bottom points
- Cutting off the extra foil on the back side of pack
- Full automatic recipe system for baby and pocket wipes adjustments
- Complete stainless steel main board
- Electro pneumatic system
- Discs are on the upper side (upside down)
- Universal adjustment system
- Alarm control unit
- Stepless jaw (chin) speed regulation
- Magnetic grabbing photocell system
  Adjustable height mobile jaw (chin) system
- Ear folding system from the side
- Jaws and discs are covered by Teflon
- 3 various punches included (customer will provide sizes)
- Size regulation indicators
- Motor various reductor and variator
- PLC Control Touch Screen
- Roll dimensions of the foil material , out side diameter 300 mm max. , core diameter 76 mm.
- The labelling machine will be a servo drive type and synchronize with the window and sealing speed by the computer.
- Date Coder
- Special port for connecting to internet for troubleshooting by Ozyilmaz technicians.

Capacity : 55 Baby Packs (72 sheets) / Minute

Pocket Sizes :	Min	Max
Length	90mm	250mm
Width	60mm	150mm

Electrical Characteristic

Electric power : 380 V , 3 Fhase , 50 Hz – 60 Hz
Engine Power : 1.5 Kw (2 Hp) AC Speed Control
Heat power : 1500w

NOTE: All upside section of packaging machine equipped with coverings.

Note: PLCs,touch screens , inverters, Motors and Servomotors are SCHNEIDER brand

The general director

The general director

signature/s

3. WATER TREATMENT SYSTEM & EQUIPMENTS (3 kw)

Model No : OYM 2012

A - 1250 LT. STAINLESS STEEL SOLUTION MIXER TANK

B - 1250 LT. STAINLESS STEEL SOLUTION STORAGE TANK

TECHNICAL DETAILS:

MACHINE VOLTAGE	380V AC
MACHINE POWER	15 KW
ELECTRIC CURRENT	12 A
FREQUENCY	50 Hz -60 Hz
ELECTRIC PHASE	3 PHASE
MOTOR DEVICE TOTAL 9 SERVO MOTORS	1.5 AC MOTOR AC MOTOR DISC LIFTING 0.75 KW BLOWER MOTOR BRUSH MOTOR (LINIX 80 REV / MIN) 1.SERVO MOTOR 400 W (moving discs) 2.SERVO MOTOR 400 W (oring group) 3.SERVO MOTOR 400 W (open –close chins) 4. SERVO MOTOR 400 W (moving chin) (chin pressure) 5.SERVO MOTOR 750 W (punch opening) 6.SERVO MOTOR 750 W (1. labelling unit) 7.SERVO MOTOR 750 W (2. labelling unit) 8.SERVO MOTOR (stainless steel carriers) 9. SERVO MOTOR (side ironing)
CONTROL SYSTEM	PLC
SPEED ADJUSTMENT	1.5 KW AC INVERTER / 220 V
RESISTANCE	8 X 200 W
CONTROL TENSION	24 V DC

Operating System Description:
It makes softer and pure water line.Filters which has any dirty pieces.After that it's paused to ultraviole equipment and this water mixed with raw material than take to tank of reserve .Now it is ready for filling.

A-) 1250 lt mixer rust – proof tank 304 engine 1.5 Hp
B-) 1250 lt stocking rust – proof tank
C-) Capacity : 1000 lt / hour
D-) Automatic Controlled Softing Unit
E-) Ultraviole Unit
F-) Reverse Osmos
G-) Softner Unit
H-) Water Level Control Adjustment
I-) Two Front Filters Unit
J-) Conductivity Counter
K-) High Pressure Pump
L-) 40 X 40 Two Membrans

The general director

The general director

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4. AUTOMATIC PLASTIC LID APPLICATOR (8.5 KW)
Model No : OYM 2530 –8 new model

Product : Plastic Lid Applicator on Flow Packs
New model working principle : in same time lids are pushed by upper arm and bottom mold(so all the lids bottom covered by glue)
3 types of lids has been delivered to Ozyilmaz which machine should be operatable with them.

Approx. Production speed Max. 55 pcs / minute :

TECHNICAL DETAILS:

- Capacity : Max. 55- 60 lids / min
- Hot melting from 4 points
- Labelling Ünit with sensor to sense lids without lable and don't use them on the package.
- Sensor of lable should be able to sense transparent labels
- Stainless Steel Main Board
- Capping (lid) head with 8 vacuum pads
- Final product Carriying Conveyor Unit
- Electro pnömatic system
- PLC control unit
- 0.70 KW servo motor for labelling unit
- 1.30 KW servo motor for capping unit
- Caster wheels
- Lid storage Max 140 - 180 pcs lid
- Special port for connecting to internet for troubleshooting by Ozyilmaz technicians.

Electrical Characteristic

-Carrier AC motor 0.75 KW
-Belt AC motor 0.37 KW
-Servo Driver 2 PCS
-AC Driver 2 PCS
-Cap (Lid) Sensor 1 PCS
-Feeding Sensor 2 PCS
- Cap Ready Sensor 1 PCS
-Rectification Sensor 1 PCS
-Home Sensor 1 PCS
-Control Sensor 1 PCS
- Thermacouple 1 PCS
-Resistance 3 PCS x 600 Kw
-Label fork Sensor 1 PCS
-Encoder 2 PCS

Note: PLCs,touch screens , inverters, Motors and Servomotors are SCHNEIDER brand

The general director

The general director

signature/: